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### ㉒ IMMobilized PHYSiologically ACTIVE MATERIAL

㉓ Immobilization of physiologically active material while keeping the function of the physiologically active material on a high level, which is conducted by immobilizing the physiologically active material onto a carrier through an alkylene oxide chain. The immobilized physiologically active material thus obtained is useful for separation and purification of useful materials.

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**TITLE MODIFIED**  
see front page

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SPECIFICATION

FIXED PHYSIOLOGICALLY-ACTIVE SUBSTANCE

FIELD OF THE INVENTION

This invention relates to fixed physiologically-active substances and to fixing materials for fixing said physiologically active substances.

BACKGROUND OF THE INVENTION

A number of studies have conventionally been known on the fixation of physiologically active substances on carriers in the solid phase. The main stream of these studies today exists in the fixation of enzymes, although there are many experiments of such kind, including: fixation of immunoreactive substances such as antigens and antibodies for the purpose of obtaining materials for medical treatment; adsorption of particular physioactive substances by means of separation materials in the affinity chromatography; and fixation of tangible components such as useful fungous bodies and cells for use in bioreactors and/or artificial organs.

The word "fixation" herein used indicates that these physioactive substances originally water-soluble are made water-insoluble without any affection to their physiological functions. There are various approaches to the fixation, including carrier bonding, bridging, and

integration methods. Of these, the carrier bonding method, which achieves the fixation of an object substance through a covalent bond with a carrier, provides the stablest result with the highest bonding power and accordingly with the least disengagement. One of many examples of this method reported is diazo-bonding of a protein (e.g. albumin) for the fixation thereof on a diazonium compound produced by adding dilute sulfuric acid and sodium nitrate to a water-insoluble carrier ( $R-NH_2$ ) containing an amino group. (Chambell et al., Proc. Nat. Acad. Sci., 37, 575 (1951))

Meanwhile, as an improvement of this carrier bonding method, a straight chain structure called "spacer" or "arm" containing n-alkyl chain is recently introduced between the carrier and the physiologically active substance to be bonded. This is because the introduction of such structure allows the physiologically active substance to be fixed at an end of the structure, which reduces steric infection generated from the reaction of the substance with the substrate, thus facilitating to manifest its function.

Kim et al., for example, fixed heparin, an anti-coagulant, on agarose beads containing n-alkyl chain (wherein n is 2, 4, 8, 10, or 12) as the spacer, and found that the anticoagulating activity measured by the activated part thromboplastin time (APTT) becomes larger with longer alkyl chain. This phenomenon was named the "spacer effect".

(Kim et al., Thrombosis Research, 26, 43 (1982))

However, a hydrophobic spacer such as n-alkyl chain has a lower affinity for the physiologically active substances essentially water-soluble, and accordingly, fixation rate may be reduced, or denaturation or deactivation of the physiologically active substances may be caused by the fixation. In addition, since a long n-alkyl chain is water-insoluble without respect to the end functional group, it is necessary to use an organic solvent in order to introduce it into the carrier, and the organic solvent to be used should be selected from an extremely limited range because some carriers are dissolved, denatured, or damaged by some organic solvent.

Furthermore, on the surface of the carrier which is hydrophobicized by the introduction of such hydrophobic spacer, non-specific adsorption and/or denaturation of another physiologically-active substances, in particular of proteins, tend(s) to occur. It may affect the essential function of the physiologically active substances fixed.

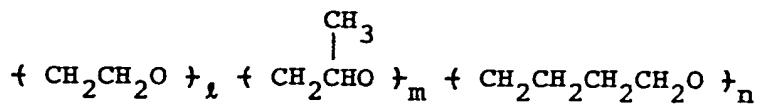
A purpose of this invention is to provide fixing materials for use with physiologically active substances capable of highly revealing physioactive functions thereof when fixed. Another purpose of this invention is to provide fixed physiologically active substances which are fixed by said fixing materials and which have high activity.

## DISCLOSURE OF THE INVENTION

The above-mentioned purposes can be attained by introducing alkylene-oxide chain as a spacer. That is, this invention relates to the fixed physiologically-active substances obtained by bonding the physiologically active substances and carriers through alkylene-oxide chain, and also relates to the fixing materials for use in such bonding.

## DESCRIPTION OF THE PREFERRED EMBODIMENT

The alkylene-oxide chain preferably used as the spacer in this invention is either polyethylene oxide or ethylene oxide copolymer having a general formula:



(wherein  $l$  is an integer of value in the range from 2 to 100 inclusive; and  $m$  and  $n$  are 0 or a positive integer; and

$$\frac{44 l}{44 l + 58 m + 72 n} \geq 0.5$$

When copolymer is used, it may be either random or block copolymer, or mixture thereof, but the most preferable spacer is the block copolymer or homo polymer with the degree of polymerization in the range from 2 to 100 and the content of ethylene oxide unit ( $-\text{CH}_2\text{CH}_2\text{O}-$ ) of more than 50

weight %.

The carriers used in this invention at least have the water-insoluble surface. That is, an entire carrier may be composed of a water-insoluble material, or a carrier of water-soluble materials may be covered with a water-insoluble material. Water-insolubility herein used indicates the substantial insolubility in water at 20°C. As such water-insoluble materials, natural or synthetic organic or inorganic polymers are used, including: celluloses such as cellulose acetate; polysaccharide such as dextrin; collagens; polyolefins such as polyethylene and polypropylene; homopolymers or copolymers of vinyl compounds such as vinyl acetate, vinyl chloride, acrylonitrile, acrylic ester, methacrylic ester, and styrene; polyester such as polyethylene telephthalate and polybutylene telephthalate; and aliphatic and aromatic polyamides. Bridging treatment is performed on these materials when necessary to make them water-insoluble.

Since a carrier of this invention is bonded with alkylene-oxide chain as a spacer, the carrier must contain a functional group as the connector with the spacer. Accordingly, unless such functional group is contained, activation treatment is performed to introduce a functional group into the carrier. Besides, alkylene-oxide chain may be introduced by using a monomer, which contains alkylene-

oxide chain as the side chain, as the copolymerization component of the polymer of which the carrier is formed, as described later.

The carriers should assume appropriate forms such as those of sphere, cylinder, disk, test tube, fiber, film, particle, and microtray, according to the applications. A particularly preferable form is the extremely thin fiber of less than 1.0 denier. Such fiber may be composed of the polymers including polyester, polyamide, polytetrafluoroethylene, polystyrene, polyolefin, cellulose, polyamino acid, and collagen, although polyester is particularly preferable. When a multi-component fiber is used, the polymer which remains finally should be any of the above mentioned, but polystyrene, polyethylene, water-soluble polyamide, alkaline-solution-soluble polyester, and water-soluble polyvinyl alcohols may be used for other combination components. The extremely thin fibers composed of these polymers are used for the carriers of this invention in the form of textile, knit, or non-textile organization.

The alkylene-oxide chain can be bonded with the carrier surface, for example, by:

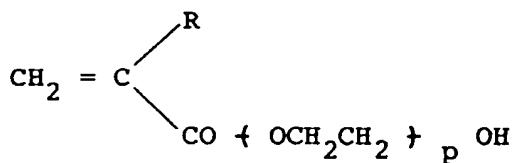
- (1) a method which uses a coupling reaction, or
- (2) a method which uses a polymer or a copolymer comprising a monomer having alkylene-oxide chain as the side chain and also having polymerizable carbon-carbon double

bond.

Of these, method (1) is preferable, and it is particularly preferable to use the alkylene oxide chain containing an amino group or an epoxy group at an end as the functional group.

In concrete, the bonding is achieved by allowing the excessive amount of the alkylene-oxide chain containing an amino group at each end as the functional group to react with the carrier comprising a polymer containing a functional group capable of bonding with the amino group. Such functional group may be an epoxy group, for example; such polymer may be the one containing glycidyl methacrylate as a copolymer component, or may be unhardened epoxy resin, for example.

On the other hand, method (2) can use a carrier comprising a water-insoluble copolymer having the monomer unit represented by the formula:



(wherein  $p$  is an integer of value 2 or more; and  $R$  denotes either  $H$  or  $\text{CH}_3$ ), or a carrier coated with the said monomer.

Anything can be used as the copolymer component

only if it can be polymerized with the said monomer and can form a water-insoluble polymer. Methylmethacrylate, acrylonitrile, styrene, and vinylchloride may be given for example. It is also preferable to copolymerize with a bridgeable monomer such as diethylene glycol dimethacrylate.

When the copolymer is used as the coating agent, the thickness of the coating layer is not particularly limited, although 100 Å or more is usually preferable. As to the material of the internal part of the carrier, there is no particular limit, but proper selection should be made according to the application from, for example, organic polymers, glass, metals, etc.

The amount of the alkylene-oxide chain bonded with the carrier surface can be controlled arbitrarily by changing the chemical composition of the carrier and/or conditions for the reaction. In order to obtain effective amount of fixation of the physiologically active substance, it is preferred to bond at least  $1 \times 10^{-8}$  mols per  $\text{cm}^2$  of the carrier.

Fixation of a physiologically active substance on the alkylene-oxide chain bonded with the carrier can be easily attained by introducing a functional group capable of forming a covalent bond with said functional group into the alkylene-oxide chain at an end.

The functional group capable of reacting to form a

covalent bond with a physiologically active substance may be amino, carboxyl, epoxy, hydroxy, carbodiimide, aldehyde, isocyanate, or imidazole group, although hydroxyl, amino, and epoxy groups are particularly preferable because they are easily introduced to an end of the polyethylene-oxide compound. For forming a covalent bond between such functional group and a physiologically active substance, known methods can be used as described, for example, in "Fixed Enzymes" compiled by Ichiro SENBATA, pages 11 to 40, Kodansha (1975).

For example, in case the polyethylene oxide compound bonded with the surface of a water-insoluble carrier contains a free amino group at an end, fixation can be attained by using glutaraldehyde as a binder to form Schiff base between the amino group in the polyethylene oxide compound and another amino group contained in the physiologically active substance, e.g., a protein.

Or in case the physiologically active substance to be fixed contains a carboxyl group, fixation can be easily achieved on the said carrier only if the object substance is treated in advance by a condensing agent such as carbodiimide reagent or Woodward's reagent K (N-ethyl-5-phenylisoxazolium-3-sulphonate). Examples of the physiologically active substance to be fixed may be given as follows: enzymes such as asparaginase, urease, and urokinase;

hormones such as human chrionic gonadotropin, and thyroid-stimulating hormone; blood plasma proteins represented by coagulating factors such as albumin, various complement-related materials, and thrombin, and anticoagulating factors such as antithrombin III; immunoreactive materials such as mycoplasma antigen and estrogen antigen; mucopolysaccharides such as heparin, heparan sulfuric acid, chondroitin sulfuric acid, and hyaluronic acid; amino acids such as alanine, lysine, glutamic acid, and aspartic acid; various prostaglandin derivatives; glycolipids such as lipopolysaccharide; antibiotics such as polymixin B and chloramphenicol; blood cells such as erythrocyte, leucocyte (granulocyte and macrophage) and lymph; epithelial cells or endothelial cells such as blood vessel endothelial cells, liver cells, and pancreatic B cells; various differentiation and growth factors such as ECFG and CSF relating to the differentiation and/or growth of said cells; and gene-related materials such as DNA and RNA. From these, appropriate substances can be selected according to the application.

The following examples will further illustrate the invention.

Example 1 and comparisons 1 and 2

(Preparation of spacer)

A mixed solution of polyethylene glycol with the degree of polymerization 23 (number average molecular weight

1000) and acrylonitrile was allowed to react for cyanoethylation in the presence of microgranular strong-basic anion exchange resin "Amberlight IRA-400" (Rohm & Haas) so as to produce a polyethylene oxide compound having a  $\beta$ -cyanoethoxy group at each end. Then, 100 g of this compound was dissolved in 1 l of water, followed by introduction of hydrogen to the solution at 60°C for 6 hours. Thus, 91 g of bisaminopolyethylene oxide compound (PGD-1000) having an amino group at each end and with the degree of polymerization 23 was produced.

(Preparation of carrier)

To prepare the carrier, PGD-1000 prepared as mentioned above was introduced to a film of polyvinyl chloride copolymer containing an epoxy group, in the procedure shown below.

First, polyvinyl chloride (PVC) commercially available was dissolved in 4 l of N,N-dimethyl formaldehyde (DMF). Then, 11 g of sodium diethyldithiocarbamate (PTC) was added to the solution and allowed to react under the light-shielded condition at 50°C for 3 hours so as to produce photofunctionally DTCed PVC.

Then, 50 g of DTCed PVC thus produced was dissolved in 1 l of tetrahydrofuran (THF). Then, 80 g of glycidylmethacrylate (GMA) was added to the solution and allowed to provide a light graft reaction at 40°C for 6

hours under the light of a 100-watt high pressure mercury lamp so as to produce a polyvinyl chloride - glycidylmethacrylate graft copolymer (PVC-g-GMA) containing an epoxy group. The graft rate of this copolymer determined by the elementary analysis was 86%.

From a 5% THF solution of this polymer, a film of about 100  $\mu\text{m}$  in thickness was prepared by the solvent cast method using a glass plate. This film was dipped in a 50% solution of PGD-1000 and allowed to react at 60°C for 24 hours so that the spacer was introduced onto the film surface.

In accordance with the method of determination of the introduced amino group using the adduct formation of benzilamine and 2-hydroxy-1-naphtylamid (HNA) (C. D. Ebert et al., J. Biomed. Mater. Res., 16, 629 (1982)), the amount of PGD-1000 introduced to the film surface was determined to be 0.7  $\mu\text{mol}/\text{cm}^2$ . In addition, from the decrease in the water contact angle at the film surface from 65° to 43° due to the introduction of PGD-1000 (with the measurement made by using a contact angle measuring instrument type CA-P of Kyowa Kagaku K.K.), it was found that the film surface was evidently hydrophilicized.

(Fixation of heparin)

In a glass vessel, 800 mg of sodium heparin and 0.07 g of Woodward's reagent K were dissolved in 100 ml of

phosphoric buffer solution of isotonic sodium chloride (PBS), and then gently stirred at 4°C for 8 hours to activate heparin. In this activated-heparin solution, said PGD-1000-introduced film was dipped to allow a time reaction at 4°C for fixation of heparin on the film surface.

After completion of the reaction, the film was washed three times with PBS to remove unfixed heparin. Then, 2M ethanol amine PBS solution which was adjusted in advance to pH7.4 with hydrochloric acid was added to permeate at 4°C for 24 hours so as to block the residual active group of heparin. On the heparin-fixed film surface thus obtained, 0.2 mg/cm<sup>2</sup> of heparin was found to have been fixed, as a result of ESCA (Electron Spectroscopy for Chemical Analysis) (which was executed by using an X-ray electron spectroscope ESCA750 of Shimazu).

(Measurement of activity of heparin)

The activated part thromboplastin time (APTT) was used to measure the anticoagulating activity of the fixed heparin.

In more detail, using a 3.8% solution of sodium citrate as the anticoagulant, a test was made on the bovine blood plasma from which the cell components were removed in advance by centrifugation. Into 1 ml of this plasma, the heparin-fixed film having the surface area of 20 cm<sup>2</sup> was introduced, and the mixture was stirred at 37°C for 30

minutes. Then, the plasma was separated from the film, and poured into a test tube of silicone coated glass, to which 0.1 ml of activated phospholipid agent was further added. This mixture was kept at 37°C for 30 seconds, and then heated for 5 minutes. After that, 0.1 ml of 1/40 M  $\text{CaCl}_2$  solution was added to this test tube, which was then allowed to stand at 37°C for 30 seconds and was inclined gently. In this situation, the duration of fibrin precipitation was measured at APTT.

For comparison, carriers containing hexamethylene-diamine and diaminododecane respectively as a spacer were prepared, heparin was fixed on them, and the activity of heparin was measured all under just the same conditions. The result of measurement was given in Table 1.

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Table 1 Activity of heparin fixed on polyvinyl chloride films containing various spacers

	Spacer	Structural Formula	Amount of Spacer Introduced ( $\mu\text{mol}/\text{cm}^2$ )	Amount of Fixed Heparin ( $\mu\text{g}/\text{cm}^2$ )	APTT (sec)
Control (PVC-g-GMA film)	nil		nil	nil	20 $\pm$ 1
Example 1	PGD-1000	$\{\text{CH}_2\text{CH}_2\text{O}\}_{23}$	0.7	10	200 $\pm$ 6
Comparison 1	Hexamethylene-diamine	$\{\text{CH}_2\}_6$	0.8	11	43 $\pm$ 5
Comparison 2	Diamino-dodecane	$\{\text{CH}_2\}_{12}$	0.7	9	70 $\pm$ 2

As seen from the above table, the coagulating activity of heparin fixed by using the spacer of this invention was far more higher than those of heparin fixed by using hydrophobic n-alkyl spacers of the prior art.

Example 2 and comparison 3

Into 1000 g of isopropanol, 120 g of methylmethacrylate (MMA), 80 g of polyethyleneglycolmonomethacrylate ("Blenmer-PE-350" of Nihon Yushi K.K. which has the polyethyleneglycol part with the number average degree of polymerization 9), and 1.4 g of  $\alpha,\alpha'$ -azobis ( $\alpha,\alpha'$ -dimethylvaleronitrile) were added and allowed to react at 50°C in the flow of nitrogen gas. After 5 hours, the polymerized

solution obtained was transferred to a vessel having 2 mm small holes in the bottom, through which holes the solution was allowed to go down from the height of 1 m into the cool water continuously stirred. Thus, polymer particles of 50 to 100  $\mu\text{m}$  in diameter could be obtained. By ESCA analysis, about 20 mmol/g of polyethyleneglycol chain was found on the surface of these polymer particles.

Then, 10 g of these polymer particles was sufficiently washed with water, and allowed to suspend in 180 ml of 1 M NaOH solution, to which 10 ml of epichlorohydrin was further added. Then, the mixture was violently stirred for reaction at the room temperature for 24 hours. After completion of the reaction, the carrier containing the spacer of epichlorohydrine activated polyethylene oxide was collected, and the excessive epichlorohydrin was washed out. This carrier was allowed to suspend in the 2M potassium carbonate buffer solution containing 3 g of sulfanilic acid (pH10). This mixture was again adjusted to pH10, and then allowed to stand for 6 days. Phloroglicinol was allowed to work on the carrier thus obtained so as to produce a phloroglicinol derivative, to which 5% divinyl sulfone was added to react at pH11 for 30 minutes. Then, under the condition of pH9, a soybean trypsin inhibitor was added as a ligand.

By this method, the carrier could be obtained on which the soybean trypsin inhibitor was fixed and which

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contained polyethylene oxide as the spacer.

For comparison, polymer particles were produced by using hydroxyethylmethacrylate as the copolymer component of MMA, and the soybean trypsin inhibitor was fixed on the carrier in just the same way as described above.

The result of comparison of the trypsin adsorption capacity is shown in Table 2.

Table 2 Trypsin adsorption capacity of various carriers

	Spacer (Structural Formula)	Amount of Trypsin Inhibitor Fixed (in mg or ml for wet carrier)	Tripsin Adsorption Capacity (in mg or ml for wet carrier)
Example 2	$\text{CH}_2\text{CH}_2\text{O}_9$	15	5
Comparison 3	$-\text{CH}_2\text{CH}_2-$	2	0.8

As shown above, the adsorbate obtained in accordance with this invention provided a higher adsorption capacity.

#### Example 3 and comparison 4

Four hundred grams (400 g) of the sea island type of complex fiber having 50 parts of polypropylene (Mitsui "Noblen" J3HG) as the island component and having a mixture of 46 parts of polystyrene ("Styrop" 679) and 4 parts of

polypropylene (Sumitomo "Reblen" WF-727-F) as the sea component was dipped in a mixture solution comprising 560 g of N-methylole-chloroacetamide, 3100 ml of nitrobenzene, 2020 ml of conc. sulfuric acid, and 8 g of paraformaldehyde, and allowed to react at 20°C for one hour. Then, the fiber was removed from the reaction solution, and put into 5 l of ice water at 0°C to stop the reaction. Then, it was washed with water, followed by extraction and removal of nitrobenzene from the fiber by using methanol. The fiber was vacuum dried at 40°C to produce the chloroacetamidemethylified fiber (fiber A).

This fiber was 0.5 deniers in diameter. Now, 3000 ml of 20 wt % dimethylsulfoxide solution of the same bisaminopolyethyleneoxide compound (PGD-1000) as used in example 1 was added to 80 g of said fiber A, and allowed to stand for reaction at the room temperature for 48 hours. Then, the fiber was washed with 20 l of water, and then with 1N HCl. It was further washed with 20 l of water to produce the fibre to which the polyethylene oxide chain with an amino group at an end was introduced.

Into a flask, 1.3 g of this fiber was put, and 3% phosphoric buffer solution of isotonic sodium chloride (PBS) was added. The flask was then shaked at the room temperature for 4 to 5 hours.

To the fiber sufficiently washed with PBS, 2.5 wt%

aqueous solution of polypeptide antibiotic polymixin sulfate B (Fiser Co.) and 7 ml of PBS was added, and the fixture was gently stirred for fixation at 4°C for 24 hours. Then, it was dipped in this buffer solution at 4°C for 24 hours to block the residual free amino group. Then, the fiber was transferred into 5 ml of 0.1 wt% PBS solution of sodium boron hydride, and stirred at the room temperature for 24 hours to reduce the formed Schiff base. The polymixin-B fixed fiber (PMX-PEO) was thus obtained.

The amount of polymixin B fixed on this fiber was measured by the amino acid analysis, and the result was 3.5 mg/g-fiber.

For comparison, a fiber (PMX-C<sub>12</sub>) on which polymixin B was fixed with diaminododecane used as the spacer was obtained, in just the same way as described above. The amount of polymixin B fixed on this fiber was found to be 3.8 mg/g-fiber.

Using *E. coli* (ATCC25922), antibacterial activity of these fibers was measured, and the result was obtained as shown in Table 3.

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Table 3 Antibacterial activity of fibers on which polymixin B is fixed

		Initial Concentration	After 1 hr. Shaking	After 4 hr. Shaking
	Bacterial solution (control)	$1.1 \times 10^6$ bacteria/ml	$1.0 \times 10^6$ bacteria/ml	$0.7 \times 10^6$ bacteria/ml
Example 3	Number of bacteria in contact with PMX-PEO	ditto	$3.1 \times 10^3$ bacteria/ml	$1.0 \times 10^2$ bacteria/ml
Comparison 4	Number of bacteria in contact with PMX-C <sub>12</sub>	ditto	$7.2 \times 10^5$	$3.5 \times 10^5$

Condition for experiment:

1 g of each polymixin-B fixed fiber was dipped in 30 ml of bacterial solution, and after shaking the solution at 37°C, the number of bacteria was measured.

As shown above, polymixin B fixed by using the spacer of this invention indicated higher antibacterial activity than the case of the alkyl spacer.

INDUSTRIAL APPLICABILITY

The fixing materials of this invention for use with the physiologically active substances can provide the fixation while highly keeping the physioactive function of such substances. Accordingly, the physiologically active substances fixed by using said fixing materials can be used

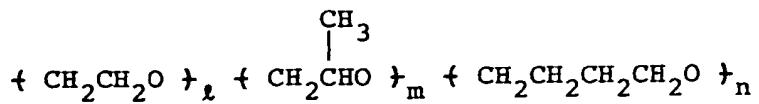
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for the base materials of affinity chromatography for the purpose of separation and/or purification of materials, kit components for medical diagnostics and treatment, and implant materials for the organs in the living body.

## CLAIMS

1. A fixed physiologically-active substance in which the physiologically active substance was bonded with a carrier through alkylene-oxide chain.

2. A fixed physiologically-active substance according to Claim 1, wherein the alkylene oxide chain is a polymer having the formula:



(wherein  $i$  is an integer of value in the range from 2 to 100 inclusive; and  $m$  and  $n$  are 0 or a positive integer; and

$$\frac{44i}{44i + 58m + 72n} \geq 0.5$$

3. A fixed physiologically-active substance according to Claim 2, wherein both  $m$  and  $n$  are 0 (zero).

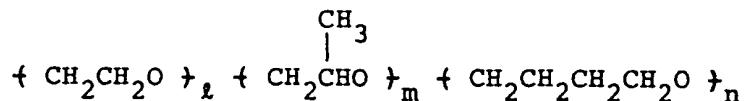
4. A fixed physiologically-active substance according to Claim 1, wherein the carrier is formed of a water-insoluble material.

5. A fixed physiologically-active substance according to Claim 1, wherein the carrier is a very thin fiber of 1.0 denier or less in diameter.

6. A fixing material for use with physiologically active substances, containing alkylene oxide chain which is to be bonded with a carrier at one end and has a functional group at the other end capable of reacting with the physio-

logically active substances.

7. A fixing material for use with physiologically active substances according to Claim 6, wherein the alkylene oxide is a polymer having the formula:



(wherein  $l$  is an integer of value in the range from 2 to 100 inclusive; and  $m$  and  $n$  are 0 or a positive integer; and

$$\frac{44 l}{44 l + 58 m + 72 n} \geq 0.5$$

8. A fixing material for use with physiologically active substances according to Claim 6, wherein both  $m$  and  $n$  are 0 (zero).

9. A fixing material for use with physiologically active substances according to Claim 6, wherein the carrier is formed of a water-insoluble material.

10. A fixing material for use with physiologically active substance according to Claim 6, wherein the carrier is a very thin fiber of 1.0 denier or less in diameter.

11. A fixing material for use with physiologically active substance according to Claim 6, wherein the functional group is selected from a group of amino, carboxyl, epoxy, hydroxi, carbodiimide, aldehyde, isocyanate, and imidazole groups.

## INTERNATIONAL SEARCH REPORT

0263184

International Application No

PCT/JP87/00185

I. CLASSIFICATION OF SUBJECT MATTER (if several classification symbols apply, indicate all) <sup>14</sup>

According to International Patent Classification (IPC) or to both National Classification and IPC

Int.Cl <sup>4</sup> G01N33/545

## II. FIELDS SEARCHED

Minimum Documentation Searched <sup>15</sup>

Classification System	Classification Symbols
IPC	G01N33/545

Documentation Searched other than Minimum Documentation to the Extent that such Documents are Included in the Fields Searched <sup>16</sup>	
Jitsuyo Shinan Koho Kokai Jitsuyo Shinan Koho	1926 - 1987 1971 - 1987

III. DOCUMENTS CONSIDERED TO BE RELEVANT <sup>17</sup>

Category <sup>18</sup>	Citation of Document, <sup>19</sup> with indication, where appropriate, of the relevant passages <sup>17</sup>	Relevant to Claim No. <sup>18</sup>
X	JP, B2, 54-43572 (Takeda Chemical Industries, Ltd.) 20 December 1979 (20. 12. 79) Column 1, lines 18 to 21 & US, A, 4,060,597 & DE, 2,529,937	1-11
X	JP, B2, 57-37166 (Sekisui Chemical Co., Ltd.) 7 August 1982 (07. 08. 82) Claim 1 (Family: none)	1-11
X	JP, B2, 57-37167 (Sekisui Chemical Co., Ltd.) 7 August 1982 (07. 08. 82) Column 1, lines 16 to 32 (Family: none)	1-11
A	JP, A, 59-19856 (Toray Industries, Inc.) 1 February 1984 (01. 02. 84) Column 1, lower left, lines 5 to 10 (Family: none)	1

\* Special categories of cited documents: <sup>18</sup>

- "A" document defining the general state of the art which is not considered to be of particular relevance
- "E" earlier document but published on or after the international filing date
- "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
- "O" document referring to an oral disclosure, use, exhibition or other means
- "P" document published prior to the international filing date but later than the priority date claimed

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- "Y" document of particular relevance: the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art
- "&" document member of the same patent family

## IV. CERTIFICATION

Date of the Actual Completion of the International Search <sup>19</sup>

June 22, 1987 (22. 06. 87)

Date of Mailing of this International Search Report <sup>20</sup>

June 29, 1987 (29. 06. 87)

International Searching Authority <sup>21</sup>

Japanese Patent Office

Signature of Authorized Officer <sup>20</sup>